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W/O:			W	ORK ORDER CHANGES	3				
DATE	STEP		PROCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: _	Fault Cate	gory:				_ Date: _	
NCR:		-	WORK ORD	ER NON-CONFORMAN	CE (NCR)			
DATE	STEP	Description of NC	Corrective Action Section B			Verifi	Verification	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspector
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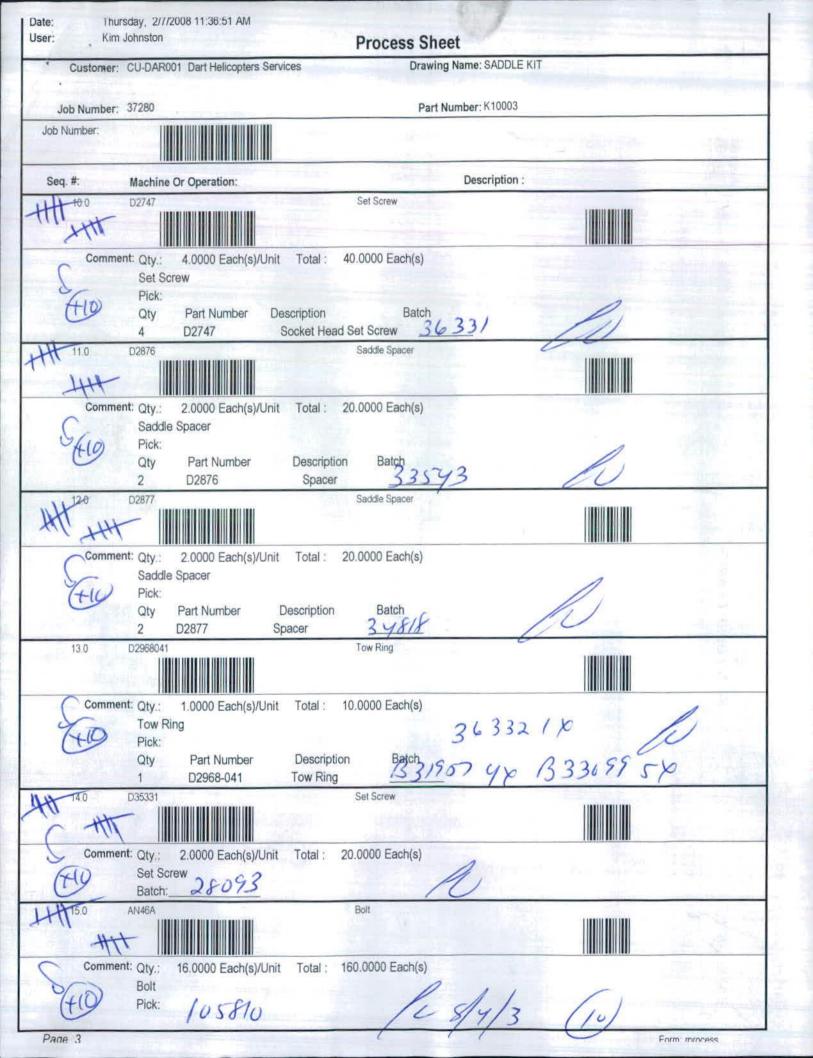
Thursday, 2/7/2008 11:36:51 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 37280 Job Number: Description: Seq. #: Machine Or Operation: Saddle, Fwd, In 5.0 D2572 B375656X Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s) Saddle, Fwd, In Pick: Qty Part Number Description Saddle D2572 1 D2573 Saddle, Aft, Out 6.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s) Saddle, Aft, Out Pick: Batch Description Part Number Qty D2573 Saddle 1 D2574 Total: 10.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Saddle, Aft, In Pick: Qty Part Number Description Saddle D2574 D27361 Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s) Lug Assembly Pick: Description Qty Part Number Bracket D2736-1 D27363 Lug Assembly 9.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s) Lug Assembly Pick: / e / y/03 (v) Description Qty Part Number Bracket D2736-3 1

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DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A:	_ Date: _	
					QA: N	/C Close	d:	_ Date: _	
NCR:		\\	WORK ORDE	R NON-CONFORMAL	NCE (NCR	2)			
DATE	STEP Description of NC Section A	Description of NC	Corrective Action Section B			Verification		Approval	Approval
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	ection C C	Chief Eng	QC Inspector
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STEP	F	PROCEDURE CHAP	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQA	٨:	_ Date: _	
				QA: N	/C Closed	l:	_ Date: _	
		WORK ORDE	R NON-CONFORMA	NCE (NCR	.)			
	Description of NC	Corrective Action Section B		Verification		Approval	Approval	
STEP Section A		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector
	STEP	:PAR #:	STEP PROCEDURE CHAN PAR #: Fault Categ WORK ORDE STEP Description of NC Section A Initial	STEP PROCEDURE CHANGE PROCEDURE CHANGE Fault Category: WORK ORDER NON-CONFORMA WORK ORDER NON-CONFORMA STEP Description of NC Section A Initial Action Description	WORK ORDER CHANGES STEP PROCEDURE CHANGE By PAR #: Fault Category: NCR: Yes QA: N WORK ORDER NON-CONFORMANCE (NCR WORK ORDER NON-CONFORMANCE (NCR STEP Description of NC Section A Initial Action Description Sign &	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date :PAR #:Fault Category:NCR: Yes No DQA QA: N/C Closed WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date Qty :PAR #:Fault Category:NCR: Yes No DQA: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr : PAR #: Fault Category: NCR: Yes No DQA: Date: QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A Section B Section C Section C Section C Section C Chief Eng (Chief Eng Corrective Action Description Sign & Section C Corrective Action Description Sign & Section Description Sign & Section Description Sign & Section Descriptio

Date: Thursday, 2/7/2008 11:36:51 AM User Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 37280 Job Number: Description: Seq. #: Machine Or Operation: Batch Description Part Number Qtv Bolt 16 AN4-6A AN446A 16.0 Total: 40.0000 Each(s) Comment: Qty.: 4.0000 Each(s)/Unit Bolt Pick: Description Part Number Qty M167063 32X 4 AN4-46A AN451A Comment: Qty.: 80.0000 Each(s) 8.0000 Each(s)/Unit Total: Bolt Pick: Batch 106662 Description Part Number Qty 8 AN4-51A AN612A Comment: Qty.: 8.0000 Each(s)/Unit Total: 80.0000 Each(s) Bolt Pick: Qtv Part Number Description 1065/3 8 AN6-12A Bolt AN960JD416 Comment: Qty.: 32.0000 Each(s)/Unit Total: 320.0000 Each(s) Washer Pick: Description Batch Qty Part Number 166780 Washer 32 AN960JD416 AN960JD616 Comment: Qty.: Total: 80.0000 Each(s) 8.0000 Each(s)/Unit Washer Pick: Description Qty Part Number AN960JD616 Washer

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Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	\:	_ Date: _		
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DATE	OTED	Description of NC	Corrective Action Section B		Verification		Approval	Approval		
DATE	STEP Description of NC Section A	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		Section C		Chief Eng	QC Inspector
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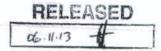
Thursday, 2/7/2008 11:36:51 AM Date: User: Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 37280 Job Number: Description: Seq. #: Machine Or Operation: Washer AN9704 Comment: Qty.: 10.0000 Each(s) 1.0000 Each(s)/Unit Total: Washer Pick: Description Batch Qty Part Number AN970-4 Washer MS21042L4 290.0000 Each(s) Comment: Qty.: 29.0000 Each(s)/Unit Total: Nut Pick: Qty Part Number Description Nut (or MS21042-4) MS21042L4 29 23.0 QC4 Comment: INSPECT KITS 100% FOR COMPLETENESS 24.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: QC21 25.0 Comment: FINAL INSPE TION/W/O RELEASE Job Completion

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DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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					QA: N	/C Closed	l:	_ Date: _	
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		Description of NC		Corrective Action Section B	tive Action Section B		ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		Verification Section C	Chief Eng	QC Inspector
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CHEC	PH	APPROVED	DRAWING NO. K10003	REV. C SHEET 1 OF 1
DATE	2.33.3		TITLE	SCALE
06.	11.07		SADDLE KIT	NTS
Α		00.06.01	NEW ISSUE	
В		00.11.22	ADD D2707-041 OPTION	
С		06.11.07	ADD D3533-1	



THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION	
BELL 205/210/212/412	D205-634-011 D205-634-015	
BELL 204	D204-635-011	

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10003	D205-634-011 D205-634-015	D204-635-011
D205-641-011	1	1	1
D2570	16	16	16 SHOP 10
D2571	1	1	1 RETURN
D2572	1	1	1 ENGINEE
D2573	1	1	UNCONTRA
D2574	1	h 1	1 SUBJECT TO
D2747	4	4	4 William
D2876	2	2	2 37
D2877	2	2	2 NO.
D2707-041 (or D2968-041)	1	1	1
D3533-1	2	2	2
AN4-51A	8	8	8
AN4-6A	16	16	16
AN6-12A	8	8	8
AN960JD416	32	32	32
AN960JD616	8 -	8	8
*AN960JD1016	1	1	1
AN970-4	111	1	1
MS21042-4 (OR L4)	25	25	25

* REQUIRED WITH D2707-041 ONLY

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